

Ship Thurs.

Work Order ID 119063

May-07-14 1:19:26 PM

119063

Page 1

Item ID: EA20469-23

Revision ID:

Item Name: Link

Start Date: 5/07/14 Start Qty: 6.00 *6*

Required Date: 5/07/14 Req'd Qty: 6.00 *6*

Reference:

Accept

N900040100

Setup Start *NS1*

Stop *NS2*

Cust Item ID:

Customer:

Approvals: Process Plan: W Date: _____

QC: _____ Date: _____

Tooling: _____ Date: _____

SPC (Y/N): _____ Date: _____

Run Start *NR1*

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D2046901

A1

0.00

0.00

0.00

0.00

100

100

Waterjet

FLOW CNC Waterjet

~~DOCSAN LATHE~~

Memo

1-Cut as per Dwg

Dwg Rev: A1

Prog Rev: A1

2-Deburr if necessary

110

110

QC

Quality Control

QC2- Inspect parts off machine FAI/FAIB

Memo

6 0 Jun 14-05-7

6 0 Jun 14-05-7

Work Order ID 119063

May-07-14 1:19:26 PM

119063

Page 2

Item ID: EA20469-23

Revision ID:

Item Name: Link

Start Date: 5/07/14 Start Qty: 6.00 ***6***Required Date: 5/07/14 Req'd Qty: 6.00 ***6***

Reference:

Accept

N900040100Setup Start ***NS1***Stop ***NS2***

Cust Item ID:

Customer:

Approvals: Process Plan: _____ Date: _____

QC: _____ Date: _____

Tooling: _____ Date: _____

SPC (Y/N): _____ Date: _____

Run Start ***NR1***Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

120

QC8- Inspect parts - second check

0.00

120

QC

Memo

Quality Control

0.00

130

Identify as per dwg & Stock Location: _____

0.00

130

Packaging

Memo

Packaging

0.00

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

Quality Control

0.00

6

Recy 10/8 (6)

MCS 14-05-08

(H) 14-05-08

Picklist Print

May-07-14 1:19:25 PM

Page 1

Work Order ID: 119063

119063

Parent Item: EA20469-23

FA20469-23

Parent Item Name: Link

Start Date: 5/07/14

Required Date: 5/07/14

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP Rev:A New Issue 07-02-21 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

M4130NS.063

Purchased

No

sf

27.0000

1

M4130NS 063

**

Jm 14.05.7.

4130 Sheet .063

Location

Loc Qty

Loc Code

MAT019

27

125079

27

125079

REV.	DESCRIPTION OF CHANGE	INITIALS	DATE
1	INNER PAIR OF ARM GUIDES CHANGED FROM WELDED TO RIVETED	DW	15 AUG 2000



- | | | | | | | | |
|----|----|---|-------------|------------|------------|------------------------|------------|
| 1 | 29 | ARM | EA20489-29 | 4130 STEEL | ML-T-6736 | 63/6 O.D. x 0.093 WALL | |
| 4 | 28 | ARM GUIDE | EA20490-28 | 4130 STEEL | ML-T-6736 | 61/2 O.D. x 0.063 WALL | |
| 1 | 27 | DOOR PLATE | EA20496-27 | MILD STEEL | | 0.063" SHEET | |
| 26 | 26 | DOOR PLATE | EA20496-26 | MILD STEEL | | 0.063" SHEET | |
| 1 | 25 | ARM SUB-ASSEMBLY | EA20495-25 | | | 0.063" SHEET | |
| 1 | 24 | ROD | EA20495-24 | | ML-T-6736 | 63/6 O.D. x 0.093 WALL | |
| 2 | 23 | LUG | EA20492-23 | 4130 STEEL | ML-S-16729 | 0.063" SHEET | |
| 2 | 22 | LUG | EA20488-22 | 4130 STEEL | ML-S-16729 | 0.063" SHEET | |
| 1 | 21 | DOOR COVER PANEL | EAP2488-21 | | | | |
| 2 | 20 | FLIGHT MANUAL SUPPLEMENT 2148, 2148-1 | EA20489-20 | | | | |
| | 20 | FLIGHT MANUAL SUPPLEMENT 212, 412 | EAP2489-20 | | | | |
| 1 | 20 | FLIGHT MANUAL SUPPLEMENT 220A, 220A-1 | EA20349-20 | | | | |
| 1 | 20 | FLIGHT MANUAL SUPPLEMENT 2046 | EA20489-20 | | | | |
| 1 | 19 | EAGLE SERVICE INSTRUCTION | EA20489-19 | | | | |
| 1 | 18 | DOOR INNER SKIN | EA20489-18 | | | | |
| 1 | 17 | ANGLE | EA20489-17 | | | | |
| 1 | 16 | ARM REST ASSEMBLY | EA20489-16 | | | | |
| 1 | 15 | INSTRUMENT PANEL | EA20489-15 | | | | |
| 1 | 14 | WINDOW RETAINER | EA20489-14 | | | | |
| 13 | 13 | INSTRUMENT WINDOW | EA20489-13 | | | | |
| 1 | 12 | FORWARD FRB | EA20489-12 | | | | |
| 1 | 11 | ANGLE | EA20489-11 | | | | |
| 1 | 10 | REARWARD FR | EA20489-10 | | | | |
| 4 | 9 | ANGLE | EA20489-9 | | | | |
| 1 | 8 | PLACARD - INSTRUMENT PANEL | EA20489-08 | | | | |
| 1 | 7 | ANGLE | EA20489-07 | | | | |
| 6 | 6 | ALUMINUM STRIP | EA20489-06 | | | | |
| 1 | 5 | RUBBER STOP | EA20489-05 | | | | |
| 1 | 4 | DOOR LATCH ASSEMBLY | EA20489-04 | | | | |
| 1 | 3 | PLEXIGLASS BUBBLE WINDOW | EA20489-03 | | | | |
| 1 | 2 | INSTALLATION - DOOR MOUNTED INSTRUMENTS | | | | | |
| 1 | 1 | INSTALLATION - BUBBLE WINDOW | | | | | |
| 2 | 1 | CASH NO. | DESCRIPTION | PART NO. | MATERIAL | MATERIAL SPEC. | STOCK SIZE |

[illegible]

